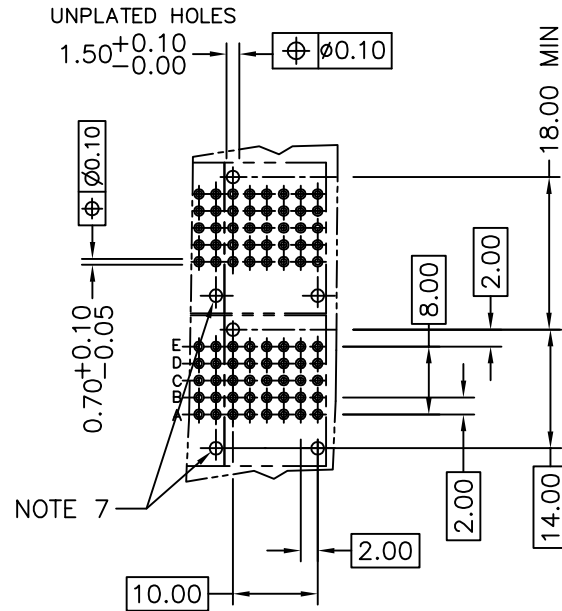
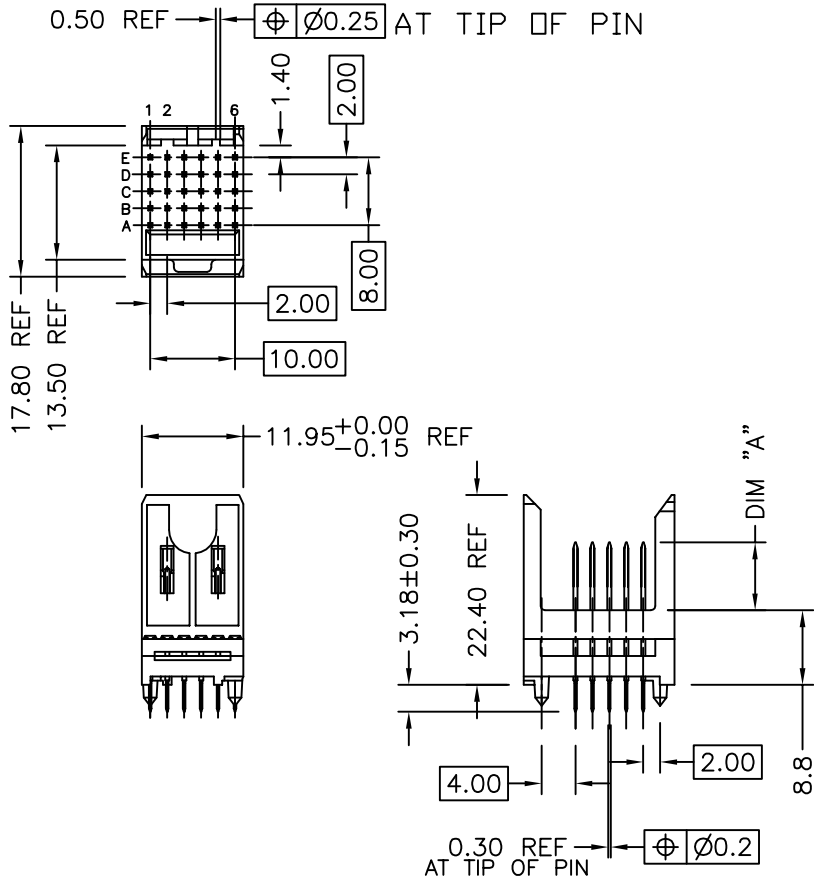


PRODUCT NUMBER
84860-XXXX
84860-XXXXLF



RECOMMENDED HOLE PATTERN
COMPONENT SIDE
SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

PLATING IN CONTACT AREA	
PLATING CODE	PERFORMANCE LEVEL
-1YYY	TELCORDIA CO

mat'l. code SEE NOTES				surface ASME Y14.5		tolerance ASME Y14.5		projection 		product family METRAL	
ltr ecn no dr date				tolerances unless otherwise specified						title	
D	V21784	TAB	11/14/02	angles	linear		.X±.3	MM		5 ROW VERT HDR STB SPACER ASS'Y - 12mm	
E	V03-0584	TAB	5/20/03				.XX±.13			dwg no	
F	V03-0816	TAB	8/18/03	0°±2'			.XXX±.051	scale 1:1		sheet 1 of 2 size	
G	V05-0892	JRV	9/13/05	dr	M. FETROW		11/12/98			84860	
H	V06-0609	DCH	2006-06-22	engr	D. McCLUNE		11/12/98			A4	
J	06-004455-1	TER	2011-7-20	chr	D. McCLUNE		11/12/98			type	
sheet index				revision		J J				CUSTOMER Drawing	
1				sheet		1 2					

PRODUCT NO	ROW	1	2	3	4	5	6
84860-X001	E	01	01	01	01	01	01
	D	02	02	02	02	02	02
	C	03	03	03	03	03	03
84860-X001LF	B	04	04	04	04	04	04
	A	05	05	05	05	05	05
MODULE TYPE SH 2		SM					
SHORTING CLIP TYPE		-					

PRODUCT NO	ROW	1	2	3	4	5	6
84860-X002	E	05	05	05	05	05	05
	D	05	05	05	05	05	05
84860-X002LF	C	05	05	05	05	05	05
	B	05	05	05	05	05	05
	A	05	05	05	05	05	05
MODULE TYPE SH 2		SM					
SHORTING CLIP TYPE		-					

PRODUCT NO	ROW	1	2	3	4	5	6
84860-X003	E	01	01	01	01	01	01
	D	01	01	01	01	01	01
84860-X003LF	C	01	01	01	01	01	01
	B	01	01	01	01	01	01
	A	01	01	01	01	01	01
MODULE TYPE SH 2		SM					
SHORTING CLIP TYPE		-					

SIGNAL PIN KEY	
CODE	DIM "A"
01	5.00
02	5.75
03	6.50
04	7.25
05	8.00

NOTES:

- ① BODY MATERIAL: LIQUID CRYSTAL POLYMER, 30% GLASS. FLAME RETARDANT ACC. UL 94-V0
- ② PIN MATERIAL: PHOSPHOR BRONZE.
- 3. PLATING SOLDER TAILS: 2-8 μm SnPb 85-97
84860-XXXX IS SnPb
84860-XXXXLF IS Sn (LEAD FREE)
- 4. PRODUCT MARKING: PART NUMBER & BATCH I.D.
- 5. THE PRODUCTS WHERE THE PART NUMBER ENDS IN 'LF' MEET THE EUROPEAN DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.

ALL PRODUCTS WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.
- 6 FOR LEAD FREE PART NUMBERS, ADD 'LF' SUFFIX.
EXAMPLE: 84860-X001LF
- ⑦ THIS HOLE FOR ADJACENT MODULE.



mat'l. code		surface		tolerance		projection		product family	
SEE NOTES		ASME Y14.5		ASME Y14.5				METRAL	
ltr	ecn no	dr	date	tolerances unless otherwise specified				title	
J				angles	linear	MM		5 ROW VERT HDR STB SPACER ASS'Y - 12mm	
				0°±2'	.XX±.13	scale 1:1		dwg no	
				dr	M. FETROW	11/12/98		sheet 2 of	
				enr	D. McCLUNE	11/12/98		size	
				chr	D. McCLUNE	11/12/98		84860	
				app	D. McCLUNE	11/12/98		A4	
sheet		revision						type	
index		sheet						CUSTOMER Drawing	